



# Window Films

## Impact Protection Adhesive



3M™ Impact Protection Adhesive improves the overall performance of 3M™ Safety & Security Window Films. This unique window protection system combines the toughness of 3M's patented micro-layer safety film with 3M's world-class expertise in adhesives to help shield against impact energy from severe weather\*, earthquakes, bomb blasts or forced entry events. The 3M Impact Protection System also helps protect against personal injury from flying glass.



### 3M Impact Protection Adhesive Benefits:

- Greater tear strength, elongation and tensile strength than Dow Corning® 995 Silicone Structural Sealant
- Reduced cure time provides more immediate protection
- Reduced odor in your home or office compared to other sealant options

### Protecting People and Property with 3M™ Impact Protection System

Property	Test Method Used	Units	Dow 995**	3M IPA
Curing Time (25°C (77°F), 50% RH)		days	7–14	3-7
Full Adhesion		days	14–21	7-14
Tack-Free Time (25°C (77°F), 50% RH)	ASTM D5895	minutes	65	21
Flow, Sag or Slump		inches	0.1	0
Working Time (25°C (77°F), 50% RH)		minutes	10–20	10–20
Specific Gravity		n/a	1.339	1.403
VOC content		g/L	30	16
<b>As Cured — After 21 Days at 25°C (77°F), 50% RH</b>				
Ultimate Tensile Strength	ASTM D0412	psi (Mpa)	350 (2.41)	380 (2.62)
Ultimate Elongation	ASTM D0412	%	525	640
Durometer Hardness, Shore A	ASTM D2240	points	40	38–39
Tear Strength, Die B	ASTM D0624	ppi	49	72

**\*IMPORTANT NOTICE:** This product is not approved in the State of Florida for use as hurricane, windstorm, or impact protection from wind-borne debris from a hurricane or windstorm. In compliance with Florida Statute 553.842, this product may not be advertised, sold, offered, provided, distributed, or marketed in the State of Florida as hurricane, windstorm, or impact protection from wind-borne debris from a hurricane or windstorm.

\*\*Data supplied from [www.dowcorning.com](http://www.dowcorning.com)

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### 3M Renewable Energy Division

3M Center, Building 235-2S-27  
St. Paul, MN 55144-1000  
[www.3M.com/windowfilm](http://www.3M.com/windowfilm)

For more information, please call 1-800-480-1704 or visit us at [www.3M.com/windowfilm](http://www.3M.com/windowfilm)

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